Seeing the Big Picture

Optimaly designed automation blocks are the key that allows Felsomat to achieve even higher productivity – flexibility is our core principle. From stand-alone automation to flexible manufacturing concept, we create value added through customized solutions. Thanks to our modular approach, capacity adjustments and flexible additions are a given.



Engineered by Felsomat



Felsomat Solution Oriented

Felsomat demonstrates its high engineering expertise in all areas with the development of customised manufacturing concepts. Accurate analysis of handling and logistics tasks, taking into account technical conditions and layout requirements, are part of our daily business. We think about the ideal complete system. Ideal because we optimize space, costs and resources and consequently achieve economical, scalable automation concepts for any production environment.

More than 35 Years of Experience —10,000 Completed Projects

We have been focusing on increasing productivity since the company was founded in 1981. Decades of experience in automation technology and continuous new developments and enhancements to the modular automation system ensure our sustainable competitiveness in the market. With more than 10,000 completed projects, we can draw from an extensive experience and know-how from many areas and applications to shape our future projects.

Industry 4.0

Felsomat aims to combine the potential of the existing production technology with that of the information and communication technology to create a new quality standard. Data management and connectivity in combination with process control / regulation, create the basis. Additional features, such as energy management, tooling & workpiece control and service & help functions assist operators in targeted and simple handling of complex manufacturing lines. In addition, the manufacturing line is simulated thus process improvements, enhancements or new setups can be visualized ahead of time.

Globally Connected – Locally Specialized





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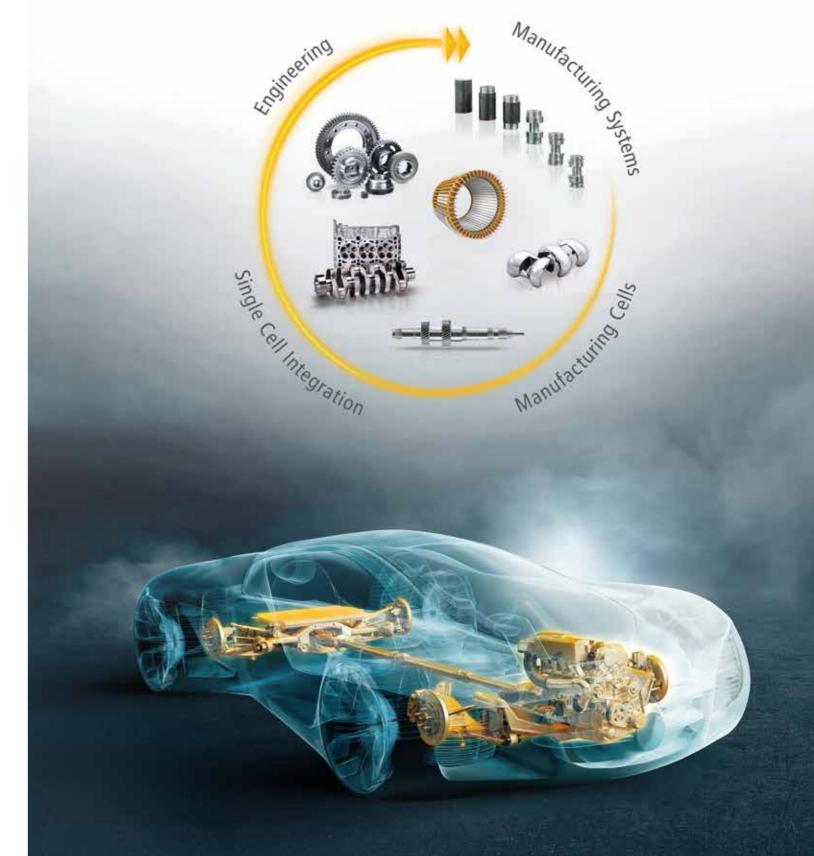
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Automation Systems

Higher Productivity with Custom Automation



www.felsomat.com

The Modular System

Gantries

Gantry Carrier PE 100 / FA 100 / 5 kg PE 02 / 25 kg PE 03 / 50 kg PE 04 / 150 kg

Loader Types			
I-loader	H-loader	Telescopic loader	V-loader
9	9		

Loader Types				Area Gantry
4-axis horizontal	4-axis vertical	Bucket axis	Y-axis	Area loader
		9		

Robotics

6-axis Robots			7-axis Robots	
6-axis 5 kg	6-axis 10 kg	6-axis 60 kg	7-axis (ground)	7-axis (gantry)
			7	

Manual Parts Provision

Accumulating conveyor Indexing conveyor Prism conveyor Gondola conveyor

			Storage Systems
Infeed Modules			Warehouse Buffer System
Drawer buffer system	Skewer buffer system	Mass-flow table	Logistics module
			11111

Storage Systems

Pallet Buffer Syste	ems		
FSC 600	Basket Buffer 600	FC 600 / FC 800	LC 1000 / 1200

Additional Stations

- » Blowing station
- » Suction mechanism
- » Aligner
- » Brushing station
- » DMC Reader
- » Deburring station

- » Heating station
- » Joining station
- » Camera inspection
- Laser marking station
- » Laser cleaning station
- » Deoiler

- » Tilting station
- Centrifuge for dryingRotary indexing table
- » SPC / NIO
- » Ultrasonic inspection
- **»**



Wherever you see Felsomat automation modules in action, you will experience technology that is designed to optimize each process step in a production environment. We believe that the best possible automation solution for any given manufacturing process can be configured from a modular platform.



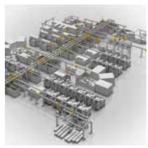
Stand-alone Machine Concatenation

Machines and cells from different processes are grouped together into stand-alone systems allowing several operating sequences to be accomplished one machine, based on demand, thus optimizing the machine utilisation (e.g. soft turning, drilling / milling etc.).



Manufacturing Cells

In manufacturing cells, specific operations (e.g. AF10-AF40) are grouped together. Each cell produces a finished product within that operation, which means that different machines and systems can be used flexibly with one automation system.



Manufacturing Systems

In manufacturing systems, machines and cells are arranged according to the production flow (flow principle), which means they are arranged based on the required operating sequence. The workpiece runs through all processes in synchronized machines. Demand-driven decoupling between individual processes can also be provided (flexible line manufacturing).

	Single Cell Integration	Manufacturing Cells	Manufacturing Systems
Machine loading			
Gantry	•	•	•
Robots	•	•	
Manual (people)	•		
Buffer / decoupling modules			
Logistics module			•
Stacker cells	•	•	•
Conveyors	•	•	•
Table buffer	•	•	
Material flow			
Automatic		•	•
Semi-automatic	•	•	
Manual (people)	•		